Acrylic Process Aids

Grade	Type	Description
Acrylaid™ P-316	High	Highest MW and superior melt strength and elasticity. Used in thicker cellular PVC board; excellent efficiency.
Acrylaid™ P-314	High	High melt strength, elasticity and expansion. Used in PVC cellular profiles and pipe; excellent efficiency.
Acrylaid™ P-312	High	Excellent melt strength and elasticity. Excellent fusion and wide processing window for use in foam PVC applications. High gloss and smooth surface.
Acrylaid™ P-215	Medium	Cost-advantaged grade which provides high melt strength and fast fusion. Wide processing window. Used in PVC profiles, siding, fence, pipe, film and sheet.
Acrylaid™ P-214	Medium	Fast fusion and high melt strength. High efficiency and provides smooth surface and gloss. Used in PVC profiles, sheet, pipe, siding and fence.
Acrylaid™ P-212	Medium	Provides fast fusion and melt strength in PVC compounds. Used in high output extrusion and injection molding.
Acrylaid™ P-210	Medium	Provides good fusion and melt strength in PVC compounds. Promotes smooth surface. Used in exterior profiles and injection molding.
Acrylaid™ P-116	Low	Excellent processability and surface smoothness. Decreases processing temperature. Used in rigid PVC sheet, blow molded bottles, and injection molding.
Acrylaid™ P-114	Low	Excellent dispersion of additives and promotion of homogeneous melt. Excellent surface and processability. Used in clear PVC sheet and bottles.
Acrylaid™ P-110	Low	A lubricating process aid for excellent metal release and plate-out reduction. Diverse product used in both solid and foam PVC applications.

Impact Modifiers

Acrylic Impact Modifiers	
Grade	**Description**
AcryTuf™ IM-420	Core-shell polymer which promotes excellent low-temperature impact and surface gloss in rigid PVC applications, including siding, window profiles, decking, fence, pipe, and injection-molded fittings.
AcryTuf™ IM-400	Core-shell polymer which promotes excellent impact with high efficiency in rigid PVC applications, including siding, window profiles, decking, fence, pipe and fittings.

MBS Impact Modifiers	
Grade	**Description**
KlearTuf™ IM-550	Provides excellent impact in clear PVC applications. Provides high transparence to PVC sheet, film and bottles. Does not exhibit crease whitening.
KlearTuf™ IM-540	Provides impact and in clear PVC applications. General purpose grade providing high transparence to PVC sheet, film, and bottles.
KlearTuf™ IM-500	Provides high impact in opaque PVC applications such as sheet, pipe, and pipe fittings.